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We completed an engine service on a Y2GM20F engine in a 2002 Hunter 326

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sailboat using the  
Niemic Marine  
Y2GM20F Minor kit. We  
replaced the impeller,  
belts,...

## **How to do a Yanmar 2GM20F Engine service - YouTube**

Yanmar Marine Diesel  
Maintenance Service  
Kit For 2GMF, 2GM20F,  
3GMF, 3GMDF, 3GM30F  
Same as Yanmar YEU-  
SERVKIT-003, but does  
not include the trash  
bag. This uses a 6 bolt

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cover with a 2-3/4"  
(70mm) diameter.

These models are fresh  
water cooled.

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Diesel Maintenance  
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...

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## **YANMAR MAINTENANCE KITS - J-Way Enterprises**

A Yanmar 2GM20  
marine diesel engine,  
installed in a sailboat.  
The center pulley is the  
crankshaft, the lower  
left one the seawater  
pump, the upper right

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one the alternator. The Yanmar 2GM20 is a series of inboard marine diesel engine manufactured by the Japanese company Yanmar Co. Ltd.. It is used in a wide range of sailboats and motorboats.

## **Yanmar 2GM20 - Wikipedia**

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## **Maintenance Kits | Yanmar USA**

There are four main model variants of the

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Yanmar 2GM in circulation. The “F” indicates indirect cooling. Yanmar upgraded from the 2GM and 2GMF in 1983 after approximately four years of production. The difference between the 2GM/2GMF (13hp) and the 2GM20/2GM20F (18hp) is in the displacement and operating rpm of the engine.

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**Yanmar 2GM20F-YEU  
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convenience, ...

Genuine Yanmar  
Service Manual for  
engines  
1GM10,1GM10,2GM20,  
2GM20F, 2GM20C,  
3GM30F, ... Genuine  
Yanmar Part Used with  
engine

2GM20F,2GM20,  
2GM20C,2GM20B,  
2GM20VE,2GM20FVE  
3GM(F),3GM30,



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Marine Diesel  
3GM30, 3GM30F-YEU  
\*\*Photo not exact  
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## **2GM20F - J-Way Enterprises**

2 Day Yanmar Marine  
Diesel Owner  
Maintenance Training  
/Somerset, N.J. Use ID  
#123456 Diesel engine  
owners of virtually  
every style sailboat  
and powerboat, from  
20 ft. to over 45 ft.  
have improved their  
maintenance and

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emergency repair skills  
through Mack Boring's  
training program.

**2 Day Yanmar  
Marine Diesel Owner  
Maintenance  
Training ...**

(c)=2gm20f-yeu

(b)=2gm20c-yeu

(a)=2gm20-yeu ref.

lev. parts no.

description q'ty i r (a)

(b) (c) (d) (e) (f) 1 1

128270-01720 pan, lub

oil 1 1 1 1 2 1

124000-01751 gasket,

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Marine Diesel  
(non-asb.) 1 1 1 1 3 1  
26014-060202 bolt m  
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Same as Yanmar YEU-  
SERVKIT-002 , but does  
not include the trash  
bag. This fits a 6 bolt  
cover with a 2-1/4"  
(58mm) diameter.

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