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controller is an  
industrial digital

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computer which has been ruggedized and adapted for the control of manufacturing processes, such as assembly lines, or robotic devices, or any activity that requires high reliability, ease of programming and process fault diagnosis.. PLCs can range from small modular devices with tens of inputs and outputs ...

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can be used by the  
controller 2. To convert  
controller signals into  
external signals that  
are used to control the  
machine or process 3.

a) A rack that is  
located away from the  
processor module near  
the field devices b) To  
minimize the amount

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of wiring required 4. By  
its address 5. Type  
refers to an input or  
output

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