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issues from recurring. Performed correctly, it can reduce problem areas in the plant and allow for more consistent, stable production.

Root Cause Analysis - A Practical Guide

Photo 8 shows both halves of the torsional-fatigue failure of a fan shaft in

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a plant that had recently changed to a VSD. The 45° angle to the central axis is a sure sign of torsional stresses, and the change in surface roughness across the shaft indicates the cause was fatigue forces.

Failure Analysis Of Machine Shafts - Efficient Plant

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Process Failure Mode and Effects Analysis, that will ensure product quality in the manufacturing/assembly process.
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