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$f = f T N t \pi D N S = 60$

$S = \pi D n 40 N N 9 D -$

$d$  length of workpiece

Set-over = 2 length of

taper length of

workpiece Set-over =

Ratio  $2 \theta X \tan = 2L$

Leading angle =  $90 -$

(Helix angle +

clearance angle) Following angle =

$90 +$  (Helix angle -

$90 +$  (Helix angle -

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(clearance angle) Lead

= No. of starts Pitch

Pitch

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N2 FORMULA SHEET f

= f T N t '1 S = 60 S =

'Q 40 N N 9 D - d

length of workpiece Set-

over = 2 length of

taper length of

workpiece Set-over =

Ratio 2 ; tan = 2L

Leading angle = 90 -

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(Helix angle + clearance angle) Follow up  
Following angle =  $90^\circ +$   
(Helix angle - clearance angle) Lead = No.  
of starts pitch Pitch

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CHAIN, GEAR DRIVES  
AND REDUCTION

GEARBOXES 9.1 9.1.1

Chain pitch is the  
distance from the  
centre of one pin to the  
centre of the next pin.

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FASTENERS AND

FITTINGS 1.1 Name

THREE welding

processes you can use  
to join metal. (3) 1.2

Name the types of  
welded joints shown in

FIGURE 1. Write only  
the answer next to the  
question number

(1.2.1-1.2.4) on the

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Name the types of  
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QUESTION 4: HAND

TOOLS 4.1 List the

question numbers from

4.1.1-4.1.5 and name

the hammers as listed

in FIGURE 1 by writing

the answers next to

the numbers

(4.1.1-4.1.5) in the

ANSWER BOOK .

FIGURE 1 [5]

QUESTION 5: METALS

AND PLASTICS 5.1

Name **THREE** types of

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carbon steel. (3)  
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