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v2.6s. Fig. 1 Summing junctions are found in control systems where a process set point is compared to the process variable and the difference is output.

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Modicon Ladder Logic
Block Library User
Guide 840 USE 101 00
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following figure shows
the 984 PLC
architecture.

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Compact Controllers
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984-A120 Compact PLC's User Guide - Alameda Electric

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