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Laser spot welding is a typical application of this type of weld. Most importantly, and similar to lap welds, the interface of the parts to be joined must be free from oxide and surface layers. The fit-up requirements are secondary. The beam must be powerful enough to penetrate a thickness equal to almost the total of the material thickness.

Laser welding. LASERLINE Technical.

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As fibre laser power capabilities increase, shop owners have to consider whether a high-wattage cutting table is the best value for their current and projected needs. As with so many machine investments, the answer depends on your product mix and reasonable growth projections.

Powering up your laser capabilities

The most common form of laser welding is the transmission method, in which the beam is delivered through the upper part to the surface of the lower part where heating and melting takes place. The differential heating is controlled using laser-absorbing additives or coatings at the lower part.

Laser welding plastics: A short guide | Industrial Laser ...

Welding of AHSS/UHSS Steel presents a detailed overview of the most common welding methods in the automotive industry: resistance spot

welding, laser welding and arc welding. It provides a special focus on welding with ultra-high-strength steel (UHSS), and reveals detailed test results and best-practice recommendations for both coated and uncoated AHSS and UHSS steels.

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