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A fixture holds and positions the work but does not guide the tool. Whereas a jig holds, locates and as well as guides the tool. The fixtures are heavier in construction and are bolted rigidly on the machine table. Whereas the jigs are made lighter for quicker handling, and clamping with the table is often unnecessary.

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Both the jigs and the fixtures are used to reduce the nonproductive time of any mass production process. The principle of location or the 3-2-1 principle, CAD tools (like ProE), and FEA tools (like ANSYS) are used for the design of the jigs as well as the fixtures.

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