

## Cim Lab Manual

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INDU 411- Computer Integrated Manufacturing Lab Manual 2 CHAPTER 1: OpenCIM System Management Software 1-1 System Components To stay competitive, factories are increasingly automating their production lines with Computer Integrated Manufacturing (CIM) systems. A CIM cell is an automated assembly line that uses a

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CIM & Automation Lab Manual VTU 1. Sampoorna Institute of Technology and Research. AS PER SYLLABUS CIM & AUTOMATION LAB Subject Code : 10MEL78 IA Marks : 25 Hours/Week : 04 Exam Hours : 03 Total Hours : 42 Exam Marks : 50 PART – A CNC part programming using CAM packages.

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The objective of the CIM laboratory is to prepare the students industry ready and to acquire employability skills with the CNC programming and cutting tool path generation through CNC simulation software by using G-Codes and M-codes.

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The Computer Integrated Manufacturing (CIM) Laboratory is designed for education and for research. The laboratory consists of two Flexible Manufacturing System (FMS) cells: Cell 1 is an assembly and quality control station, which has one SCORA ER 14 Robot provided by Intelitek.

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