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The ARMA manual includes Figure 3-5, which depicts the application of drip edge at the rake and eaves. The text in this manual recommends that the metal drip edge extend approximately 3 in. back from the roof edge. This recommendation is sufficient to allow a proper (2-in. minimum) lap of the roof underlayment.

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"Architectural Sheet Metal Manual", 5th edition, 1993. ASTM A792/A792M: Sheet Steel, Aluminum-Zinc Alloy Coated Steel by the Hot Dip Process. Structural (physical) Quality. UL 1897 and UL 580: Wind Uplift Resistance of Roof Assemblies.

**Division 07- Metal Shingles - Illinois**  
NRCA offers recommendations for sizing brackets and straps, as well as minimum metal thicknesses, in the Architectural Sheet Metal and Metal Roofing section of the manual's fifth edition. Note that in the detail depicted here, the gutter's front face is shown 1 inch (25 mm) lower than its back face; this directs water to flow out the front of the gutter instead of backing up when the gutter overflows.

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